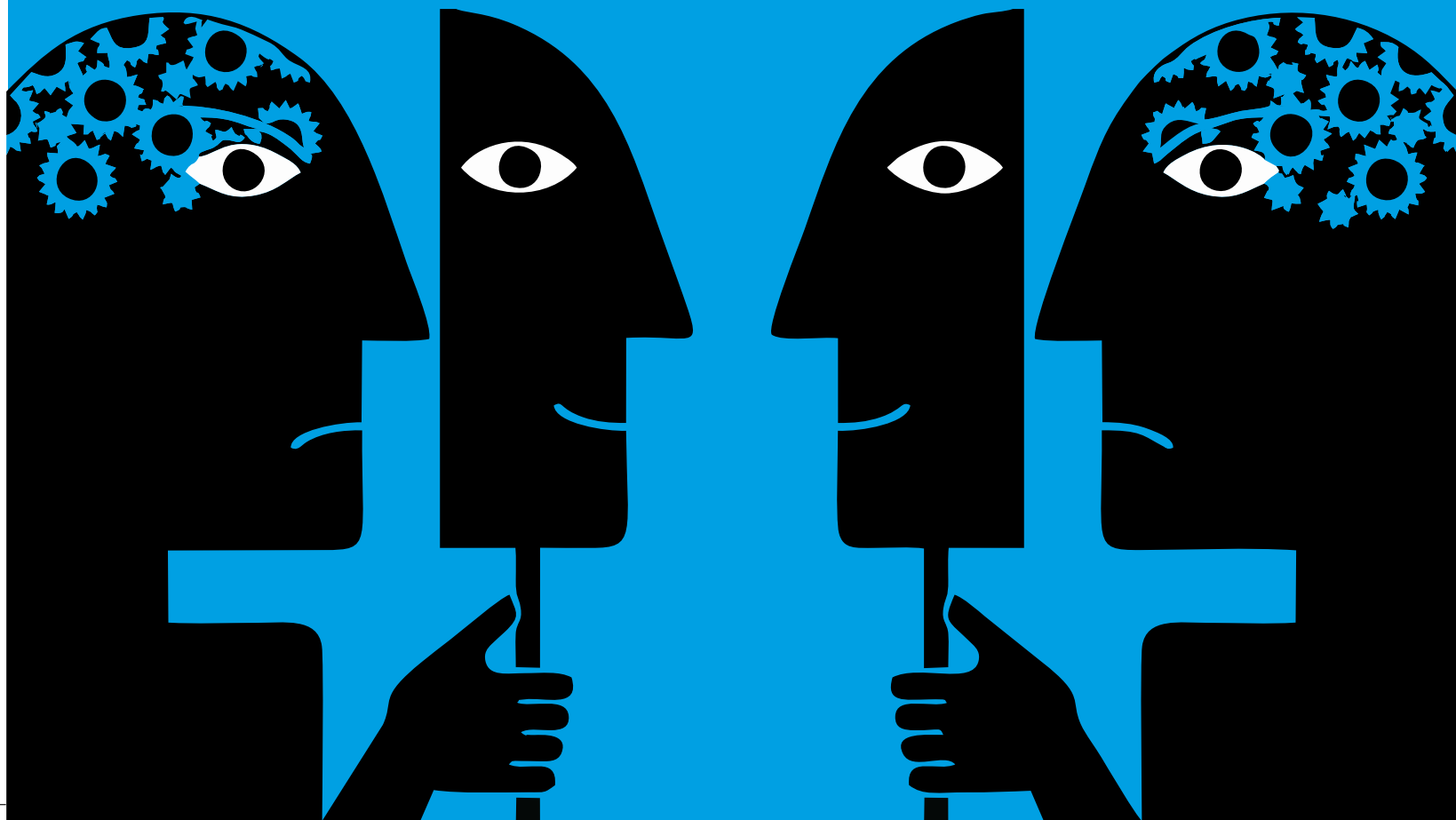


IS STERLITE COPPER REALLY HARMFUL
TO SOCIETY AND ECOLOGY?

KNOW THE TRUTH SAY NO TO FAKE NEWS

12 facts that social media has
conveniently hidden from the public



Our deepest condolences to all victims of fake news spread maliciously through social media.

We feel your pain because we at Sterlite Copper have undergone a similar experience.

Yes, we are talking about the closure of the Sterlite Copper factory in Thoothukudi, triggered by misinformation. Fake news, the menace of our times, has worked against us and we feel victimized.

Here are twelve facts that counter the fake news and misinformation spread by mischievous elements that are intent in pulling down not just industries but also our economy, the very lifeline of our Nation!

Evidence of Report regarding Cancer:

1. Health Report, Department of Health, Tamil Nadu
2. Policy Disclosure Note, 2017

FAKE NEWS

VERY POOR RAINFALL WHICH LEADS TO DEFECT IN AGRICULTURE
WASTES FROM THE FACTORY GETS CONTAMINATED WITH WATER

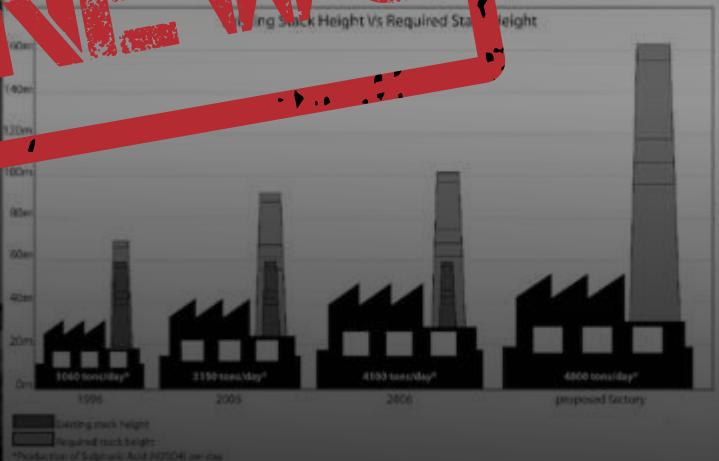
(SCARCITY OF DRINKING WATER)
- 80% OF PEOPLES AROUND THE FACTORY ARE AFFECTED BY CANCER, KIDNEY FAILURE AND ASTHMA
AND THE BUT NOT LEAST TOXIC GASES IN THE AIR LEAD THE WOMENS TO GET ABORTION AND OTHER PROBLEMS AMONG CHILDENS

Funny Men Part-2

Sterlite

Sterlite – here in Tuticorin. The data on how the smelter is likely cause for water pollution

SITUATIONS IN TAMILNADU





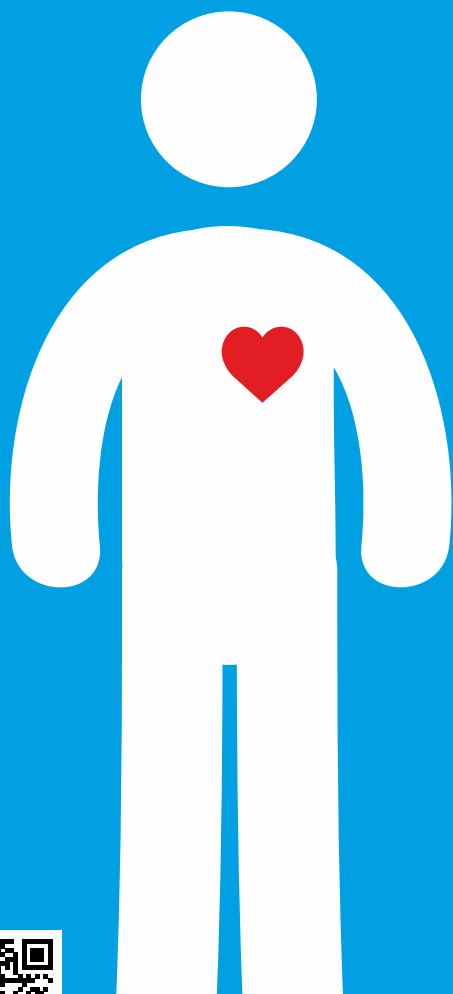
FAKE NEWS

Thoothukudi ranks first in cancer
and Sterlite is the main cause



THE TRUTH

**Cancer prevalence in Thoothukudi is
among the lowest in Tamil Nadu.
Our employees are further living proof
that our operations do not cause cancer**



**Cancer
prevalence
in Thoothukudi
is much
below the
state average**



**It is baseless
and unscientific
to link
Sterlite's
operations
with Cancer**



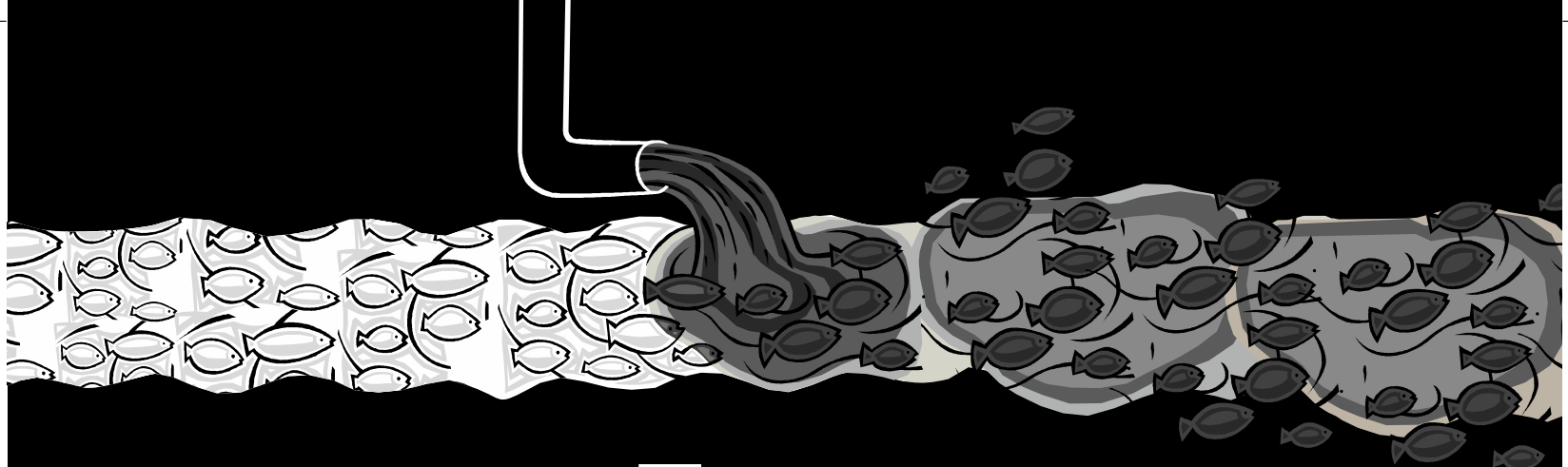
**The International
Agency for
Research on
Cancer (IARC)
has not classified
sulfur dioxide
as a human
carcinogen**

Useful Information

As per the Crude Incidence Rate (CIR) on cancer published by Department of Health, Government of Tamilnadu in the year 2014, Thoothukudi ranks 14 among male and ranks 25 among female out of 32 districts in Tamilnadu. Chennai, Kanchipuram, Coimbatore, Kanyakumari, Tiruvallur, Cuddalur are the top six districts predominant with cancer cases. This is also proved in the recent Policy Disclosure Note -2017, released by the Health Department, Government of Tamilnadu.



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Sterlite lets its effluents enter the ocean which affects the marine life

THE TRUTH

Sterlite Copper has been a Zero Liquid Discharge plant since the inception of the plant in 1995

1

Our operations do not impact marine life

2

All wastewater is treated in Effluent Treatment Plant followed by Reverse Osmosis Plant.

3

The treated water is recycled back into operations, and there is no discharge of any water to the sea; this has been endorsed by competent authorities

Useful Information

The Zero Discharge nature of our operations has been endorsed by the NEERI Committee in 2011. The committee visited the plant to confirm the Zero Liquid Discharge nature of our operations.

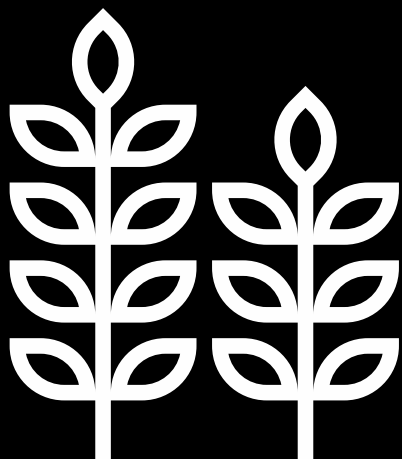
Further, a bio-diversity study conducted in the 10 km radius of Sterlite Copper, Thoothukudi by Forest Research Institute, Dehradun has also confirmed that our operations do not have an impact on the local marine life. We use state of the art technologies like GE, Thermax, AquaTech for treating water.

This allegation has been adequately handled and deliberated in depth by the Honorable Supreme Court, and a clear verdict was pronounced way back in 2013, putting all these allegations to rest.

Evidence: Biodiversity Report Last page
NEERI report page on Zero Discharge



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Sterlite Copper has not developed sufficient greenbelt as per legal requirement



THE TRUTH

A visit to our facility is enough to convince anyone that this is a false claim

As per the Tamil Nadu Pollution Control Board consent condition, 2013, Sterlite was supposed to develop 43 Ha of greenbelt in and around the plant.

The operations have developed not just 43 Ha of greenbelt it has planted an additional 13 Ha of greenbelt in our township, which is located in close proximity to the plant.

Useful Information

The presence of sufficient greenbelt at Sterlite Copper has been verified by NEERI and Tamil Nadu Pollution Control Board.

Evidence: NEERI report page on greenbelt



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



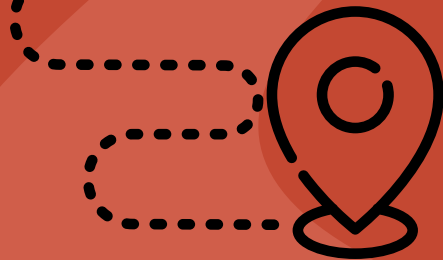
FAKE NEWS

Sterlite is located within 25 KM from the Gulf of Mannar, an ecological sensitive National Marine Park.



THE TRUTH

Sterlite Copper is located in SIPCOT industrial complex wherein other red category chemical industries are located.



Sterlite Copper is just one among over 300 industries operating in Thoothukudi.

Useful Information

The Gulf of Mannar is not yet notified as National Marine Park as per the Environmental Protection Act or as per the Wildlife Protection Act. It was only intended to declare as National Marine Park, but till date, it is not notified.

The current EIA rules, 2006 stipulate a distance of 10 Km from eco-sensitive areas, which is reduced from 25 Km stated previously.

Evidence: EIA notification 2006 – reference page of biodiversity



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Sterlite Copper has not provided employment for the local community.

OUR COMMUNITY SERVICE PROJECTS



11 Child care centers
benefitting 346 children



86 school units
benefitting 8040
girl children



Health care services in
33 villages benefitting
1,50,000 people



Vocational training for
400 youth in
three major vocations



Women empowerment
projects (Self Help Group,
Creating credit linkages)
benefitting 19,000 women



THE TRUTH

**70% of our employees
are from Tamilnadu**

3070 of our employees
(i.e.70%) are from Tamilnadu
of which 2150 are from
Thoothukudi.



Useful Information

Sterlite Copper has been providing various Community Services to the people of Thoothukudi that touch & transform the lives of nearly 2.5 lakh people. This is over and above the employment to local community.

We use state of the art technology, follow industry best safety measures committed for the welfare, development and pride of Thoothukudi, in our endeavour to raise the economic growth of our nation.



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

The groundwater is polluted due to Sterlite Operation.



THE TRUTH

Solid wastes from effluent treatment plants are disposed in a Secured Land Fill designed as per Central Pollution Control Board guidelines.

High volume low effect wastes categorized as per Hazardous Wastes Rules 2016 are utilized for sustainable applications which include cement, road construction, shot blasting applications etc.

The slag is tested for its non-leachable, non-toxic characteristics from reputed Government institutes of the country and accordingly put to use for sustainable applications such as land filling, road construction, use in the cement industry, and sand-blasting. Byproducts like slag and gypsum are supporting downstream industries.

Useful Information

Pollution database of Tamil Nadu ranks Thoothukudi (8% contamination) at 23rd place in the state as against the Dharmapuri district (88% contamination) with regard to groundwater contamination in Tamil Nadu. This allegation has been further adequately handled and deliberated in depth by the Honorable Supreme Court, and a clear verdict stating that Sterlite Copper is not contaminating the groundwater has been pronounced in 2013.

- The water samples from the piezometric bore-wells / dug wells are collected monthly from the plant premises and nearby villages by Tamilnadu Pollution Control Board.
- The samples do not reveal the presence of these marker pollutants viz-a-viz copper, zinc and arsenic. It can thus be concluded that Sterlite's operation is not polluting the groundwater.
- This has also been confirmed in NEERI's report, "Inspection of M/s Sterlite Industries (India) Ltd - Assessment of Environmental Pollution Status" in 2011, which was submitted to the Honorable Supreme Court of India.



Evidence: NEERI's report on ground water analysis. | Pollution data base of tamilnadu environment report

For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Rainfall is drastically reduced because of Sterlite.



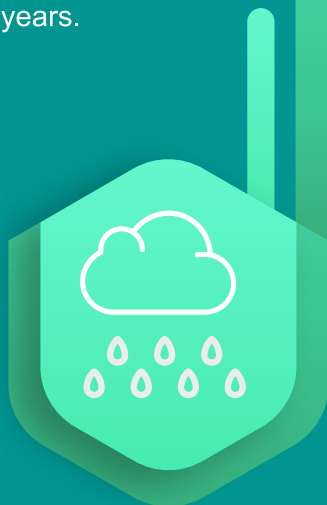
THE TRUTH

Rainfall has actually increased by 32% after the commencement of Sterlite operations.

On 14th March 2018, Thoothukudi recorded its highest ever rainfall in the last 63 years.

Annual average rainfall after the commencement of Sterlite operations was 749 mm (1997 to 2015), which shows an increase of 32% rainfall.

Based on the rainfall data received from the National Meteorological Department, Chennai the annual average rainfall before the commencement of Sterlite operations was 569 mm (from 1990 to 1996)



Evidence: Indian Meteorological Dept. Rainfall Data

For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

The Copper Smelter Plant-2
is not located in SIPCOT



THE TRUTH

**SIPCOT has allotted 324.5
acres of land to Vedanta Limited**

The 324.5 acres of land was allotted by SIPCOT to
Vedanta Limited in the SIPCOT phase-II area in
Therkkuveerapandiyapuram village in Ottapidaram
Taluk, Thoothukudi District.

These lands were notified as industrial land
vide GO MS. No.76 (MIG2) dated 14.06.2005
under the Tamilnadu Industrial Land
Acquisition Act-1997.

For these lands, the
Environmental Clearance
has been obtained by
Sterlite.

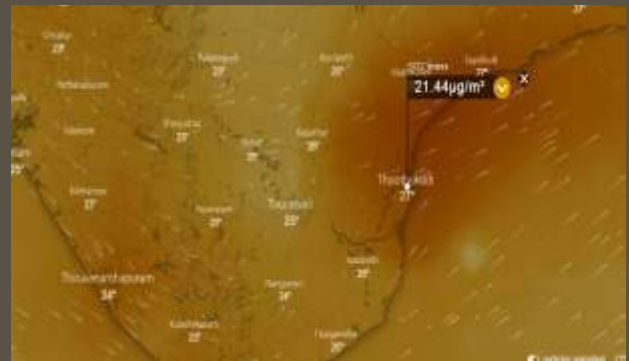


For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Sterlite is the cause of high Sulfur dioxide (SO₂) levels in Thoothukudi.



THE TRUTH

Sterlite Copper's SO₂ emissions are within the prescribed norms, constituting only 1% of the total industry-based emissions in Thoothukudi

Coal-based thermal Power plants are the biggest source of SO₂ emissions in Thoothukudi

The level of SO₂ recorded in Cuddalore District is the highest in the state. There are multiple sources of SO₂ pollution in Thoothukudi.

SO₂ emission levels in Thoothukudi have remained the same even post Sterlite Copper's plant closure



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Copper Slag is dumped in the surrounding villages, which is polluting the environment.



THE TRUTH

100% of the copper slag is put to use for sustainable applications

Useful Information

During Copper smelting operations, the copper concentrate is smelted at 1200 Deg C, and the iron content in the copper ore is separated out in the form of granulated iron silicate. At this very high temperature, all the organic and inorganic compounds get mineralized and produce a solid mass which is highly stable. The slag is tested for its non-leachable and non-toxic characteristics from reputed Government institutes of the country and accordingly put to use for sustainable applications. It is a BIS approved product for construction. By-products like slag and gypsum are supporting downstream industries.

We also conducted various technical studies through premier research institutions of India such as M/s National Metallurgical Labs (NML), Chennai; M/s Indian Toxicology Research Centre (ITRC), Lucknow; M/s National Council for Cement & Building Materials (NCCBM), Haryana; and M/s Central Road Research Institute (CRRI), New Delhi. All the studies have concluded positive results for Ferro Sand, declaring it as a highly stable material, non-toxic in nature, possessing good properties as raw material for cement manufacturing and road construction.

After submission of the technical study reports on copper slag, the Central Pollution Control Board has declared Ferro Sand (or Copper Slag) as non-hazardous. It can be used for cement manufacturing, filling up of low lying area and road construction. MoEF also has declared Ferro Sand as non-hazardous through "Hazardous Wastes (Management, Handling, and Transboundary Movement) Rules, 2008, Notification on 24.09.2008" and terms it as "high volume low effect waste."

In consideration to the technical studies, Bureau of Indian Standards approved the use of this copper slag as a replacement to natural fine aggregates up to 50% in cement concrete and upto 5% in cement manufacturing. This is a clear example of sustainable use of industrial waste and protects the environment by avoiding the use of natural mineral such as river sand.

BIS approved product for Construction | Application for Kerala national highway project | Shot blasting | Land filling | River banking | Making paver blocks

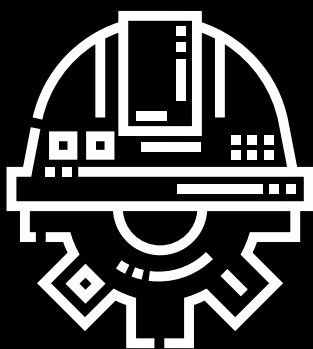
Evidence: BIS IS 269 & IS 383

All the copper slag is put to use for sustainable applications such as land filling, road construction, use in the cement industry, and sand-blasting.

Since the beginning we at Sterile copper have nurtured the environment by following the highest standards of sustainable development practices.



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

There are many industrial accidents at Sterlite due to which many are injured.



THE TRUTH

The actual “Lost Time Injury Frequency Rate” (LTIFR) is 0.12

Useful Information

The safety performance of the company has improved over a period of time and has reached a stage where the records and practices are at par with international smelters. The company follows the national standards and the International Finance Corporation (IFC) standards & International Council of Mining & Metals (ICMM) principles. The Lost Time Injury Frequency Rate (LTIFR) is the normal index being monitored across global metal and mining companies which is nothing but the number of lost time injuries for every million man-hours worked. The LTIFR of Sterlite is 0.12, which is at par with international benchmark. The company has global experts working on the company safety. All employees and visitors are provided with standard PPEs for personal protection and safety.

However, when injuries occur within the plant premises, it causes us to re-examine our systems and take steps to improve on any gaps that may have led to the accidents. To those injured, we provided medical assistance, paid-time-off, and any other support that they may require to fully recover and get back to work. In case of the unfortunate event of a fatality, we provide full financial assistance to the families of the deceased, ensuring that they are able to continue to remain financially secure.

World class Occupational Health Center conducts regular medical check-up and also does basic treatment.

The LTIFR of Sterlite is 0.12 which is at par with international benchmark.

The company has been accredited with the “British Sword of Honour” in December 2017, which is a highly coveted award in the field of safety and this was awarded after a British team carried out extensive audits across the facility.



For more information scan or visit: <https://sterlitecopper.com/know-the-truth/>



FAKE NEWS

Sterlite Copper draws water directly from Tamirabharani affecting agriculture and domestic consumption.



THE TRUTH

70% of Sterlite Copper's water requirement is met through desalinated sea water



NATIONAL AWARD FOR
EXCELLENCE IN
WATER MANAGEMENT 2017
STERLITE COPPER

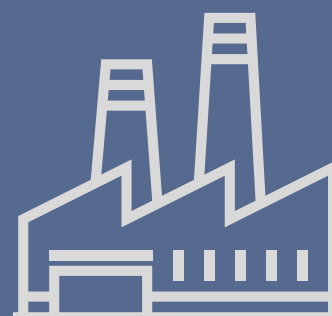


Confederation of Indian Industry

Useful Information

Water supplied for industrial purposes is only drawn from towards the end of the river's flow, at a point just before it enters the sea. This ensures that water requirements for agriculture, domestic and drinking is always given first priority. There is zero liquid discharge and 100% water recycling facility to reduce freshwater intake. Water conservation is a key priority of Sterlite Copper. Various initiatives like Rainwater Harvesting and setting up Reverse Osmosis plants have yielded excellent results. For the expansion project, Sterlite Copper will only be using desalinated seawater and water from treated sewage.

- Sterlite Copper consumes only 19% of the water supplied to industries in Thoothukudi.
- 70% of Sterlite Copper's water requirement is met through desalinated sea water.



The following facts highlight the many ways in which Sterlite Copper has boosted the socio-economic development of Thoothukudi, generating employment and contributing to nation-building:

Key facts about Sterlite Copper:

- The world's 7th largest copper producer
- 7th largest smelter capacity in the world
- Contributes to 36% of India's refined copper output
- 5th largest company in Tamil Nadu - contributes 3% of TN's GDP
- Provides direct employment to 3,500 employees and indirect employment to 20,000 people
- Among the first copper smelters globally to implement Zero Liquid Discharge
- Recipient of British Safety Council's prestigious Safety Award for Best Safety Practices
- A Zero Liquid Discharge smelter since commencing operations, investing approx \$80 million in environmental measures
- Numerous downstream industries thrive on easy access to raw materials supplied by Sterlite Copper; it is the single largest producer of Sulphuric & Phosphoric acid in South India

Sterlite Copper is a key raw material supplier to various industries such as Fertilizer & Chemical Manufacturing Plants in South India

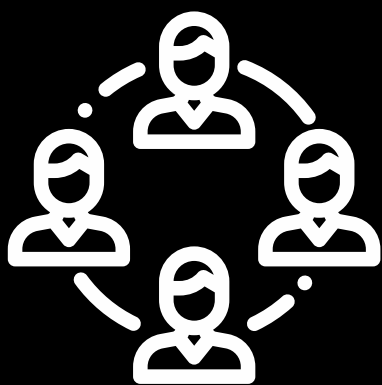
PHOSPHORIC ACID - 230 KTPA

- Only Indian commercial producer of Phosphoric Acid a key raw material for the Indian Fertilizer Industry which helps save valuable foreign exchange to the tune of \$ 120 million per annum

SULPHURIC ACID - 1200 KTPA

- Largest supplier in Southern India
An essential raw material for fertilizer and detergent manufacturers, chemical industries
- **PHOSPO GYPSUM - 1000 KTP**
Supplies to 30 cement manufacturing units located in Tamil Nadu, Andhra Pradesh and Karnataka





Sterlite Copper's Community Outreach Services

that touch & transform the lives of
2.5 lakh people in Thoothukudi

KHUSHI – 11 centers, 346 children

Khushi child care centers operating in Thoothukudi benefitting children between 3 and 6 years

HEALTH – 33 locations, 150000 people

Primary and secondary health care covering 33 villages per month

ILAM MOTTUKAL – 86 schools, 8040 girl children

Ensuring quality education to girl children

TAMIRA MUTHUKKAL - 5 Trades, 400 youth

Vocational training for youth in five trades namely Sewing Machine Operation, Data/Tally Operation, Electrician, Welding and Fork-lift Operations.

SAKHI – Thoothukudi, 19000 women

Women empowerment projects – Self Help Group, Creating credit linkages etc.

EMPLOYEE VOLUNTEERISM Thoothukudi, 5000 people

Blood donation camps, Infra facilities to Govt. and aided schools etc.

SOCIAL INFRASTRUCTURE

Sterlite Copper contributed towards building the following projects:

- Development of the Pediatric Block at the Thoothukudi Government Hospital
- Construction of Melur Railway Station which benefits 3.5 lakhs commuters annually

THE VEDANTA GROUP IS:

India's largest
custom copper
smelter/
cathode
producer

India's largest
private
sector crude
oil producer

India's largest
and world's
second largest
zinc miner

One of the
largest silver
producers in
the world

India's largest
aluminum
producer

India's
largest
private
sector
iron ore
producer

One of India's
leading power
producers with
a built-up
capacity of
9000 MW



POST THE CLOSURE OF STERLITE COPPER PLANT

- More than 400 businesses, many being from first generation entrepreneurs, marching towards shutdown

- Over 1 Lac employees affected directly and indirectly all over Tamil Nadu

- Over 4 Lac people's livelihood is at stake including employees and beneficiaries

- Over 2 Lac CSR beneficiaries affected directly on healthcare, education, drinking water, sanitation, entrepreneurship

- Sharp increase in Copper and Sulfuric acid prices, will trigger price war and increase imports, burden on Forex

- Loss to the exchequer to the tune of Rs 2000 Cr; 3% of TN state's GDP under threat with Sterlite closing down

- Total turnover of Rs 60,000 Cr affected including Sterlite's own, downstream Copper industries, chemical industries and local businesses

RECENT PRESS REPORTS POST THE CLOSURE OF STERLITE COPPER PLANT

Company is victimised for being righteous: Sterlite

Smelter Not A Polluter; Malicious Campaign Is Going On, Says CEO

By Devanand K. Srinivasan

Chennai: Ahead of the court's decision on the Sterlite copper smelter in Tuticorin, the company's board of directors has issued a statement saying the plant is not a polluter. The statement says the plant is a "victim" of a "malicious campaign" against it. It also says the plant is a "victim" of a "malicious campaign" against it.



IN A LULLABY TANGLE

They are protesting against the closure of the plant. "These protesters are innocent people who are protesting against the closure of the plant. They are protesting against the closure of the plant. They are protesting against the closure of the plant."

It is a common sight to see people protesting against the closure of the plant. "It is a common sight to see people protesting against the closure of the plant. It is a common sight to see people protesting against the closure of the plant. It is a common sight to see people protesting against the closure of the plant."

Maintaining that its copper smelter unit in Tuticorin was not a polluter, Sterlite's CEO, P. Thangamani, said the plant is a "victim" of a "malicious campaign" against it. He also said the plant is a "victim" of a "malicious campaign" against it.

Sterlite not major source for SO2 emissions in Tuticorin

By Devanand K. Srinivasan

Chennai: The Tamil Nadu government has ordered the closure of Sterlite's copper smelter in Tuticorin on the issue of pollution. But, data from the Tamil Nadu Pollution Control Board (TNPCB) indicates that Sterlite's copper smelter accounted for a mere 1% of Sulphur Dioxide (SO2) emissions while thermal power plants operating in and around the coastal town account for a major share of the emissions.

Thermal power plants, with a combined capacity of 4,000 MW have been spewing Sulphur Dioxide (SO2) in the region, far more than any other industry based on industry estimates on coal burnt and resultant power generated.

State-owned Tangedu and its joint venture NTPC (with NTPC) units account for 2,050 MW while private power plants, including a 1,300 MW unit of Coastal Energy (now shut down due to financial viability) and Sterlite's own 100 MW unit, account for the balance thermal power generation capacity in Tuticorin.

Coal contains 0.5% - 2.5% of Sulphur, which when burnt generates SO2. As a result, thermal power plants are a major source of SO2, since they have no mechanism for arresting or converting the SO2, unlike Sterlite Copper, which has two sulphuric acid plants to convert the residual gas into acid. Ambient air quality survey, carried out as late as March 13 - 15, 2018 in and around Sterlite premises by TNPCB, checked periodically by TNPCB and we are adhering to the norms. We have replaced some parts of the old thermal plants to improve efficiency and reduce pollution. They are working in good condition," a Tangedu official said. Tangedu has been given time of five years by Central Electricity Authority to change or replace old plants and it plans to start as per schedule. "Each MW would require additional investment of Rs one crore and if all four units are to be replaced, then we need huge amount of money which will reflect on the power tariff," the official said. The norms for thermal power plants, especially those owned by the state entities and operating for decades, are yet to become stringent. A generic notification by the Union Ministry of Environment, Forest and Climate Change issued on December 7, 2015 had fixed more stringent norms for thermal power plants in terms of water usage and Sulphur dioxide emissions and urged to be achieved by end of 2017.

(With inputs from R. Siva Kumar)

THERMAL PLANTS MAIN POLLUTERS

The report on the emission levels within the Tuticorin norms for the copper smelter. Tangedu and NTPC, units together account for a little over 50% of SO2 emissions in the region. Private player Coastal Energy, which used to account for close to 30% of SO2, has stopped operations sometime back. On the other, while Vedanta's own coal plant accounted for 3.94% of the SO2 emissions, the Sterlite Copper unit accounted for less than 1%.

Sterlite closure: Downstream companies gasp for breath

29 Firms See Direct Impact Of Closure; 150 Face Bleak Future

By Devanand K. Srinivasan

Chennai: Representing downstream chemical industries, the Sterlite copper smelter in Tuticorin has issued a statement saying the plant is not a polluter. The statement says the plant is a "victim" of a "malicious campaign" against it. It also says the plant is a "victim" of a "malicious campaign" against it.

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Many Cos on Shaky Ground as Sterlite Closure Snaps Raw Material Supply

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Sterlite copper smelter shut down pushes up copper cost

Commodity Turns Dearer By 9% In The Last One Month

By Devanand K. Srinivasan

Chennai: With Sterlite's copper smelter shut down, the capacity to produce a half tonne of copper per day is lost. This has led to a sharp increase in the price of copper. The price of copper has increased by 9% in the last one month.

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Sterlite closure dries up copper, hits EB

By Devanand K. Srinivasan

Chennai: It is just two weeks since the Tamil Nadu government ordered the closure of Sterlite's copper smelter in Tuticorin. But, the power supply in the region is already facing a shortage. The power supply in the region is already facing a shortage.

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The time has come to
fight fake news
and uphold the truth



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