

## EXPRESSION OF INTEREST – PROCUREMENT OF RAW MATERIALS

“Vedanta group is a \$30bn revenue and \$10bn in profit organization and further plans to invest \$20bn in 4-5 years in the expansion of their brownfield and some green field capacity of Oil & Gas, Renewable energy, display glass, semiconductor, mining, and smelting. We are one of the leading players in the market. Each of our businesses will have an average of 10,000 highly qualified talent.”

Sterlite Copper, unit of Vedanta Ltd. has been a leading copper producer in India. Sterlite Copper plant was set up in 1996 at Thoothukudi (Tuticorin) deploying world's best technology (ISA), as a zero liquid discharge plant. This integrated Copper Smelter (fitted with FGDS technology) and Refinery plant has a capacity of 400,000 MTPA. The plant facility includes State-of-Art Rod Plant, 160 MW Captive Power Plant, Oxygen plant, ETP and RO facilities, Sulphuric Acid plant (with best technology from Chemetics Canada) and a Phosphoric Acid plant.

The plant had been catering up to 40% of India's demand for refined copper. In addition, Sterlite Copper is the single largest producer of Sulphuric Acid & Phosphoric acid in South India. Sterlite Copper was the largest employer in Thoothukudi providing direct employment to 4000 people, 25,000 indirect jobs impacting lakhs of people and working with 400+ downstream MSMEs. This plant was a significant contributor to the exchequer to the tune of over INR 13,000 crores in the previous 5 years upto FY 2018 and stood with the people of Tamil Nadu across 32 districts by producing medical grade oxygen saving thousands of lives during the covid crisis in 2021.

Sterlite Copper has always been committed to highest governance, ESG practices and sustainable development. Through its ESG initiative “Sterlite Cares”, thousands of lives have been transformed in the areas of health, education, women & youth empowerment, community infrastructure including water, sanitation, developing greenbelt and biodiversity conservation. Sterlite Copper is a recipient of several accreditations / global & national awards for best practices in Business, Safety & Health, Environment, HR, Energy & Water Conservation, Sustainability and CSR.

Expression of Interest ("EOI") is invited from interested suppliers for the supply of the following raw materials to Sterlite Copper, Thoothukudi:

Material	Approximate Quantity (MT/Annum)
Copper Concentrate	14,00,000
Thermal Coal-Imported	7,00,000
Rock Phosphate	7,00,000
Petroleum products (Furnace Oil, HSD, Pet Coke)	60,000
LPG	7,000
Quartz Fines	1,20,000
Quartz Chips	42,000
Limestone	20,000
Silica Sand	13,000
Hydrated Lime	3,000
Quick Lime	20,000
Caustic Soda Lye	2,000
Pig Iron	6,000
Baryte (Barium Sulphate)	2,000
Ferric Sulphate	11,000
Sodium Sulphate	6,000

Sterlite Copper prioritizes collaborating with local businesses to foster economic growth and support the community. Local suppliers from Thoothukudi and other parts of Tamil Nadu will be given preference. Suppliers with relevant experience, expertise, financials, delivery capabilities and a strong commitment to environmental sustainability are invited to participate in the EOI.

Interested parties may go through details and submit their EOI in the prescribed format by scanning the QR code or logging in to <https://www.sterlitecopper.com/tender-zone/> on or before 18:00hrs, 10th July 2023. For any specific queries mail to [tu.tenders@vedanta.co.in](mailto:tu.tenders@vedanta.co.in).

It may be noted that the operations of Sterlite Copper plant at Thoothukudi is subject to the orders of Supreme court.

